# SANUS|SYSTEMS

THE UNION OF FORM AND FUNCTION

Assembly Instructions for Natural Furniture: Model NF206

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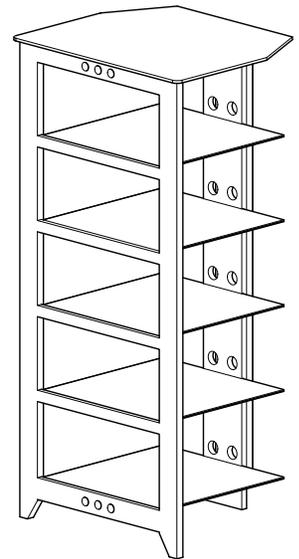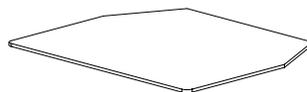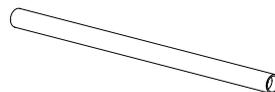
Supplied Parts List: (Not to Scale)
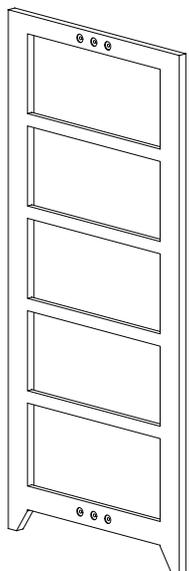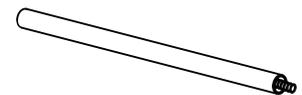
Front Frame - A
Qty. 1

Rear Frame - B
Qty. 1
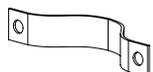
Glass Top Shelf - C
Qty. 1

Glass Mid Shelf - D
Qty. 5

Cross Tube - E
Qty. 6

Cross Tube W/ Stud - F
Qty. 4

Wire Strap - I
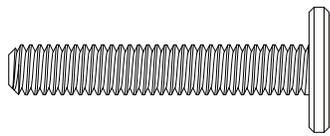Qty. 2

Three Hole Plate - J
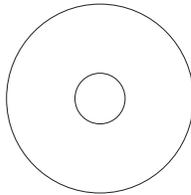Qty. 4

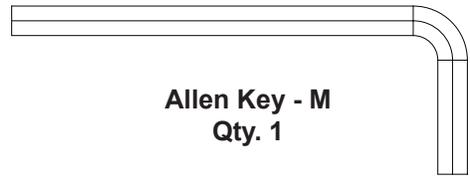**Plastic Wire Cover 30 in - G**
Qty. 1

Plastic Wire Cover 21 in - H
Qty. 1

Supplied Hardware: (Full Size)

Allen Bolt - K
Qty. 10

1 in. Washer - L
Qty. 8

Allen Key - M
Qty. 1
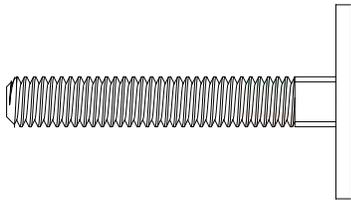
Decorative Face Bolt - N
Qty. 6
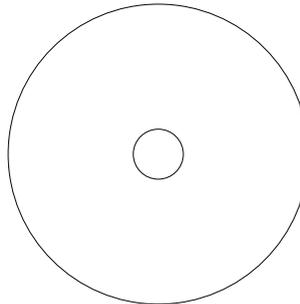
1.5 in. Washer - O
Qty. 6
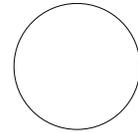
Glass Protector - P
Qty. 4

Step 1: Attach Cross Tubes to Front Frame

NOTE: For ease of assembly, lay the Front Fame face down on a soft flat surface after inserting the six Decorative Face Bolts.

Insert six Decorative Face Bolts (**N**) through the Front Frame (**A**). Slide a Three Hole Plate (**J**) over the Decorative Face Bolts; then, screw a Cross Tube (**E**) onto each Decorative Face Bolt, firmly hand tighten each Cross Tube.

Diagram 1
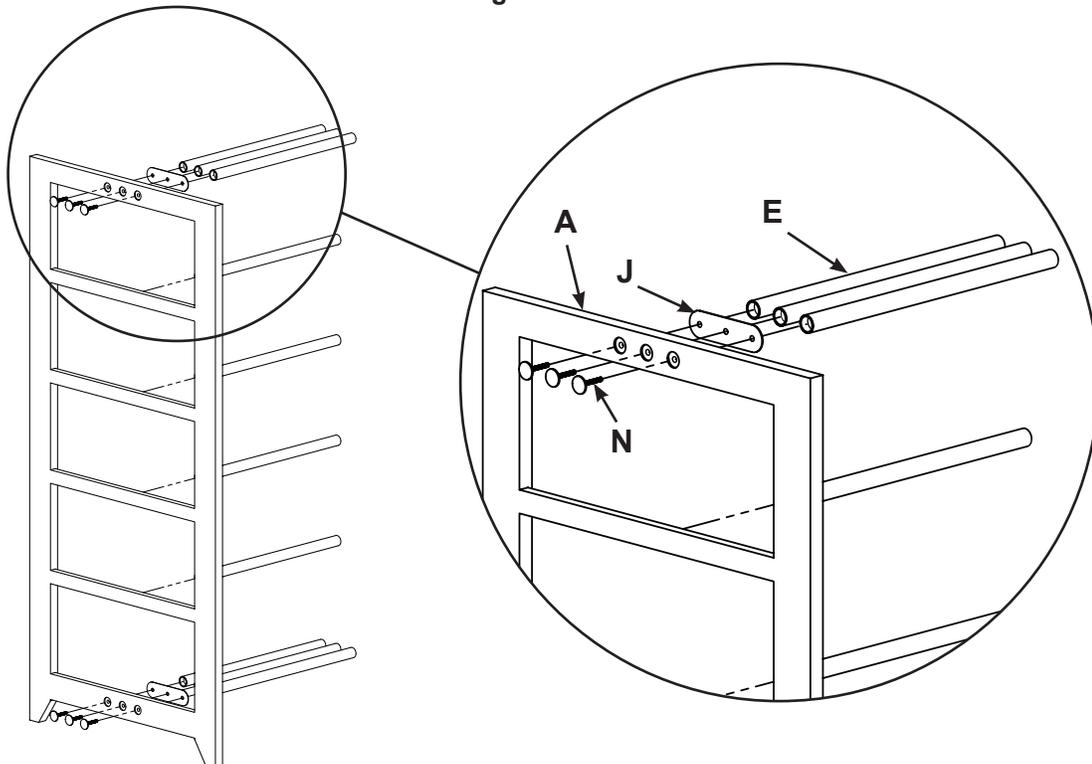
Step 2: Attach Cross Tubes W/Stud to Front Frame

Place a 1 inch Washer (**L**) on the threaded stud of each Cross tube W/Stud (**F**) and screw them into the Front Frame (**A**). Firmly hand tighten each Cross Tube W/Stud.

Diagram 2

Step 3: Attach Rear Frame to Front Frame and Cross Tubes

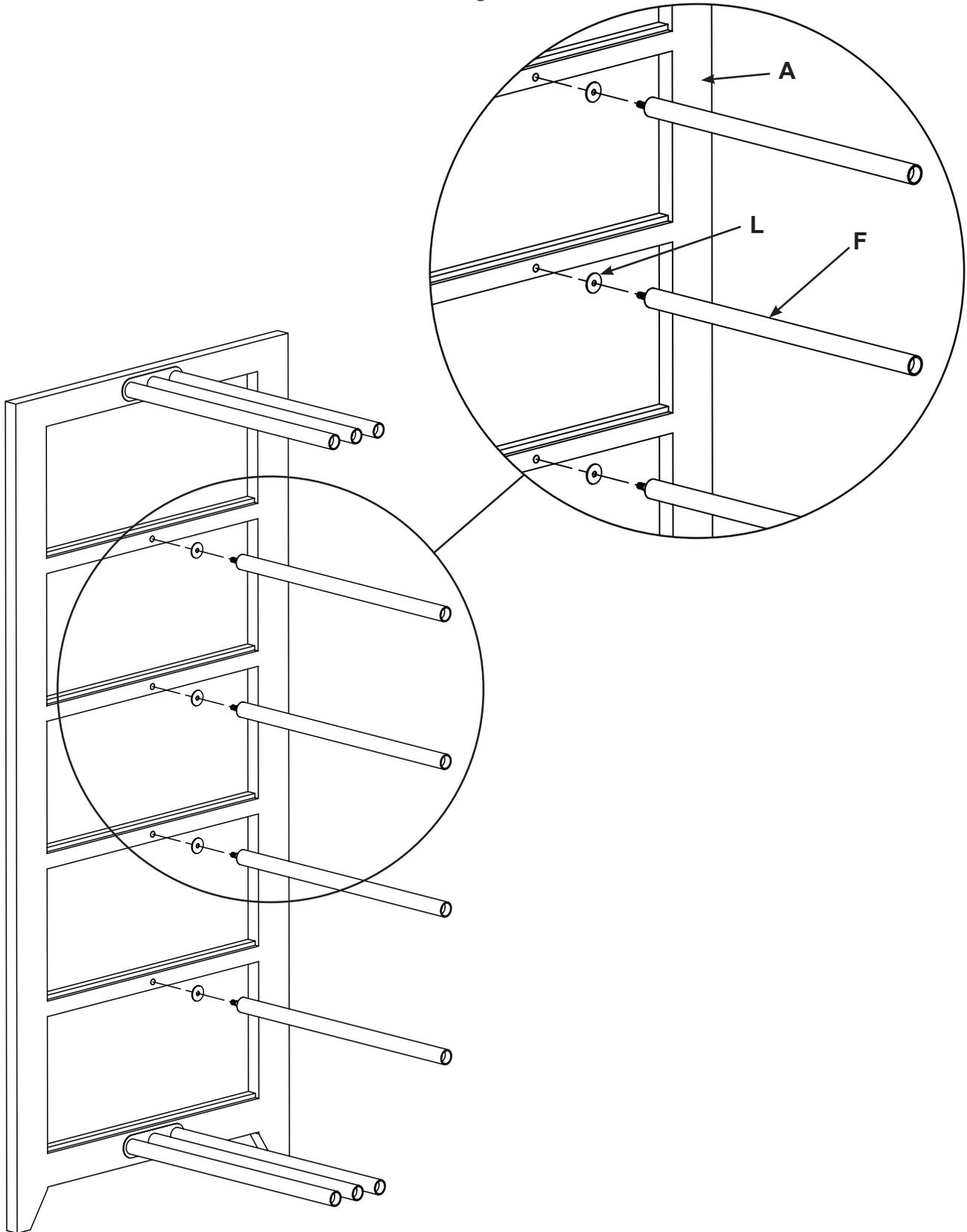With The Cross Tubes still facing up, and the Front Frame (**A**) still on a soft, flat surface. Place a 1 inch Washer (**L**) on each Cross tube W/Stud (**F**) and a Three Hole Plate (**J**) on the remaining Cross Tubes (**E**).

NOTE: Horizontal grooves in the Rear Frame must be facing the Front Frame and the three holes closest to the edge of the Rear Frame must be aligned toward the top of the Front Frame.

Align the holes in the Rear Frame (**B**) with the holes in the Cross Tubes; then, using a 1.5 inch Washer (**O**) and Allen Bolt (**K**), secure the Rear Frame to the Cross Tubes W/Studs (**F**) using the Allen Key (**M**).

Using 1.5 inch Washer (**O**) and Allen Bolt (**K**), secure the Rear Frames to the two center Cross Tubes (**E**) using the Allen Key (**M**).

Using Allen Bolts (**K**) and Allen Key (**M**), secure the two Wire Straps (**I**) to the Rear Frame.

**Diagram 3**
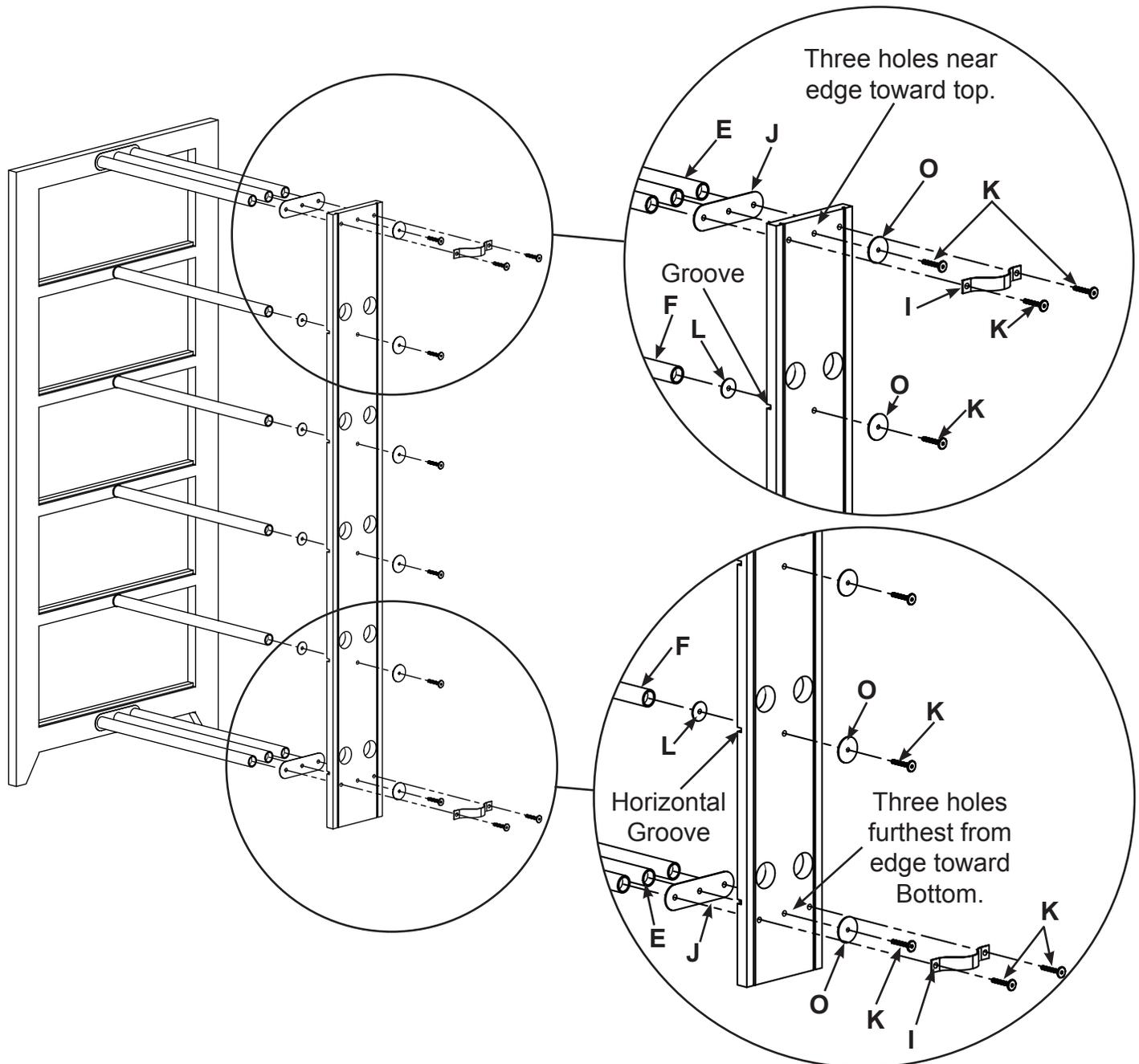
Step 4: Glass Mid Shelf Installation

NOTE: Make sure the round edges of the Glass Shelves are to the sides and the flat edge fits into the groove in the Front and Rear Frame.

Slide each Glass Mid Shelf (**D**) through the front of the Front Frame (**A**) until it is fully into the groove in the Rear Frame (**B**); then, lower it onto the ledge on the back side of the Front Frame.

Diagram 4

A

D

B

Groove in Rear Frame
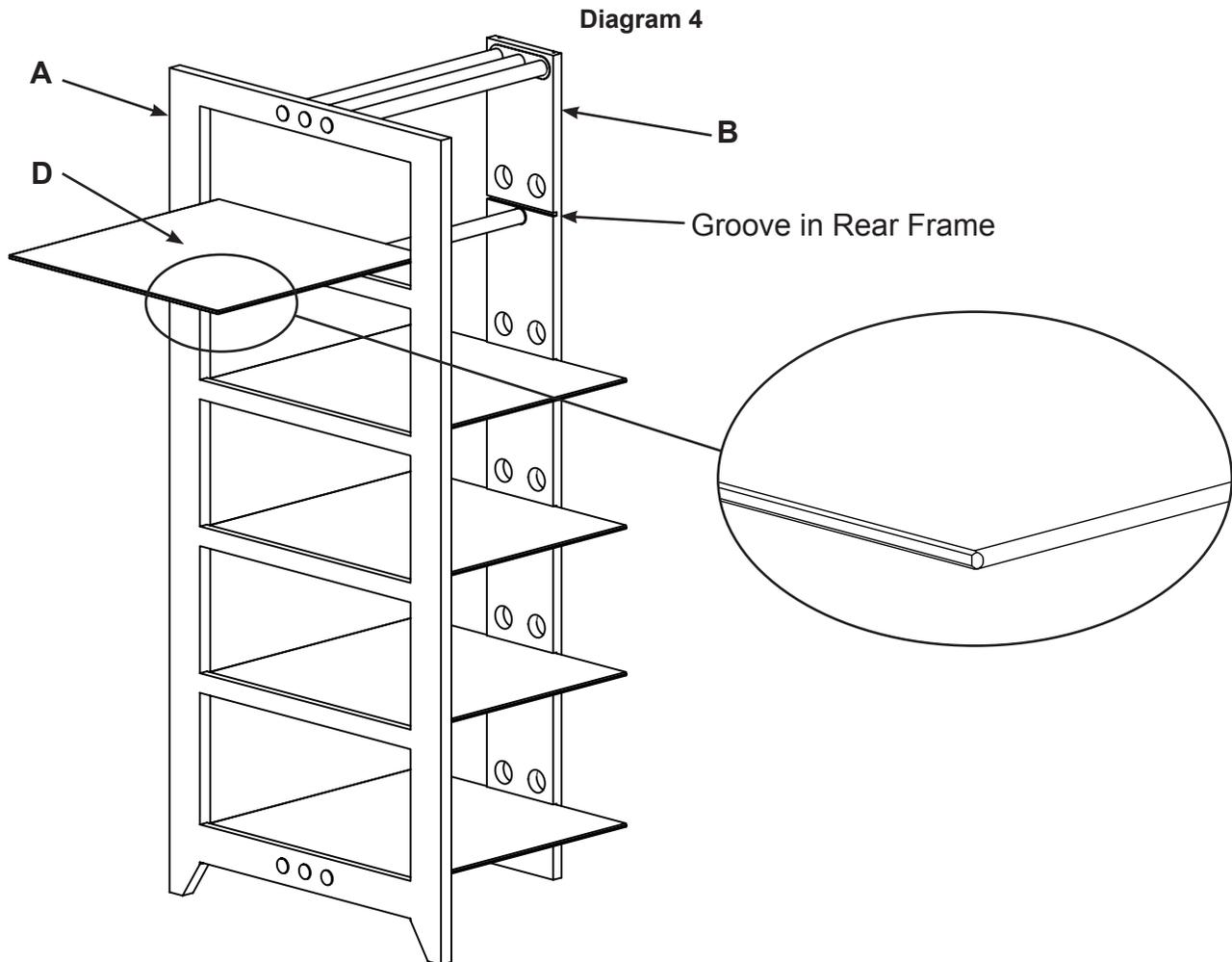
Step 5: Glass Top Shelf Installation

Evenly place two Glass Protectors (**P**) on the top of the Front Frame (**A**) and two on the Rear Frame (**B**); then place the Top Glass Shelf (**C**) on the Glass Protectors on the Front and Rear Frames.

Diagram 5

C

P

P

A

B
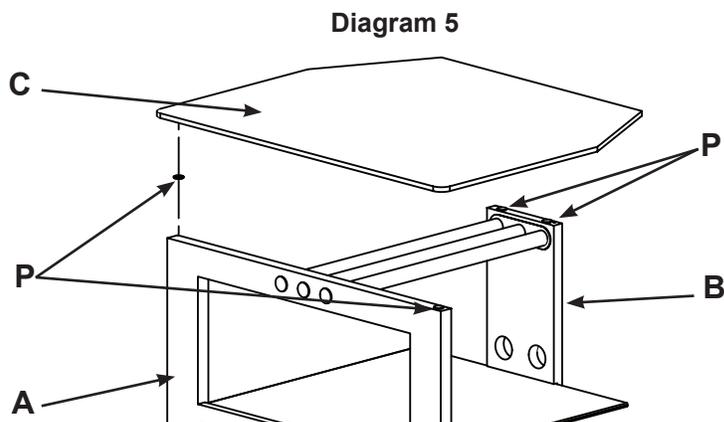
Step 6: Plastic Wire Cover Installation

After the desired components have been placed on the Glass Shelves (**C & D**) and the cables routed through the Wire Straps (**I**), install the two Plastic Wire Covers (**G & H**) by inserting one side into a groove in the back of the Rear Frame (**B**); then, snapping the other side of the Plastic Wire Cover into the grove on the other side of the Rear Frame as shown in **Top View.**

Diagram 6

Plastic Wire Cover

Grooves in Rear Frame (B)

Top View

H

I

G

I

B