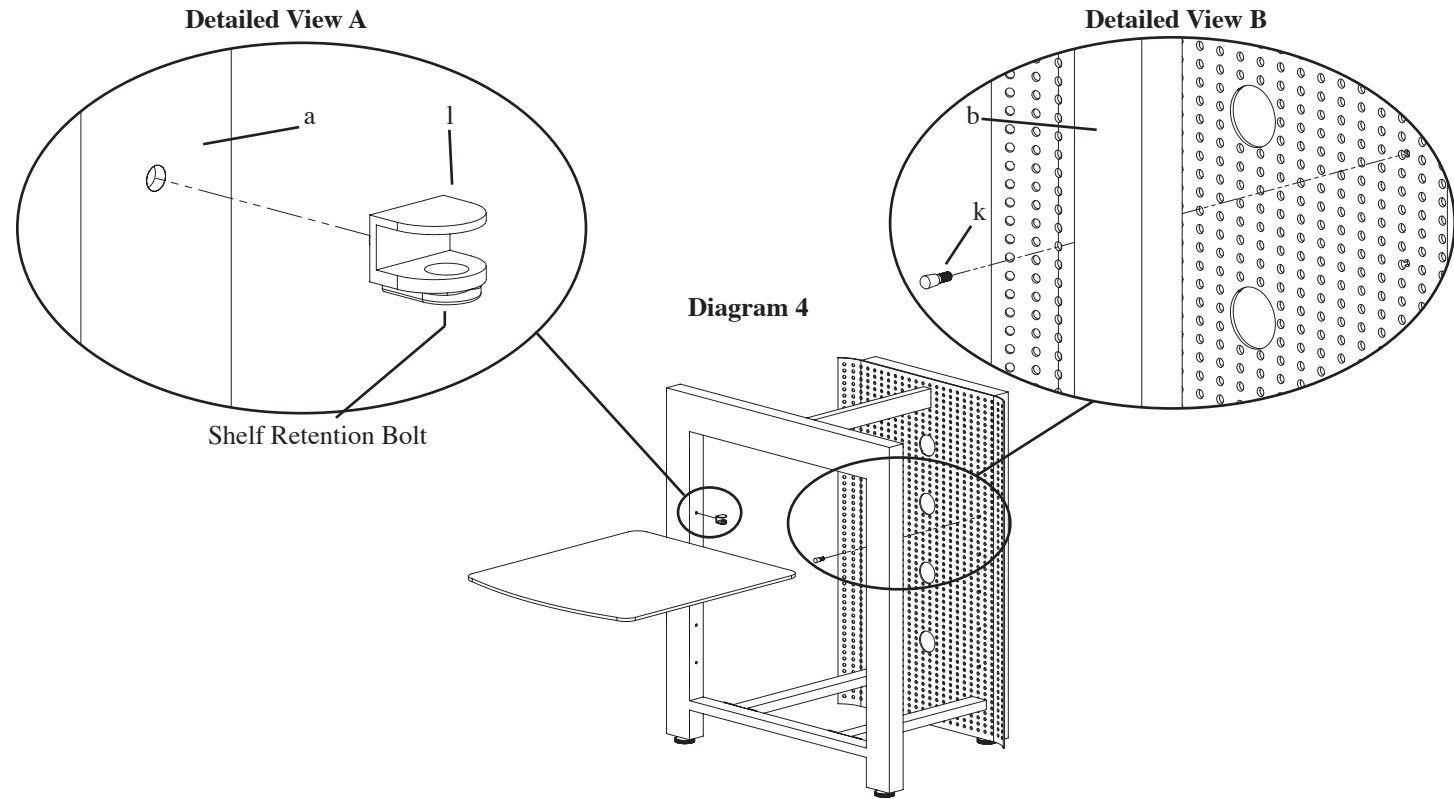


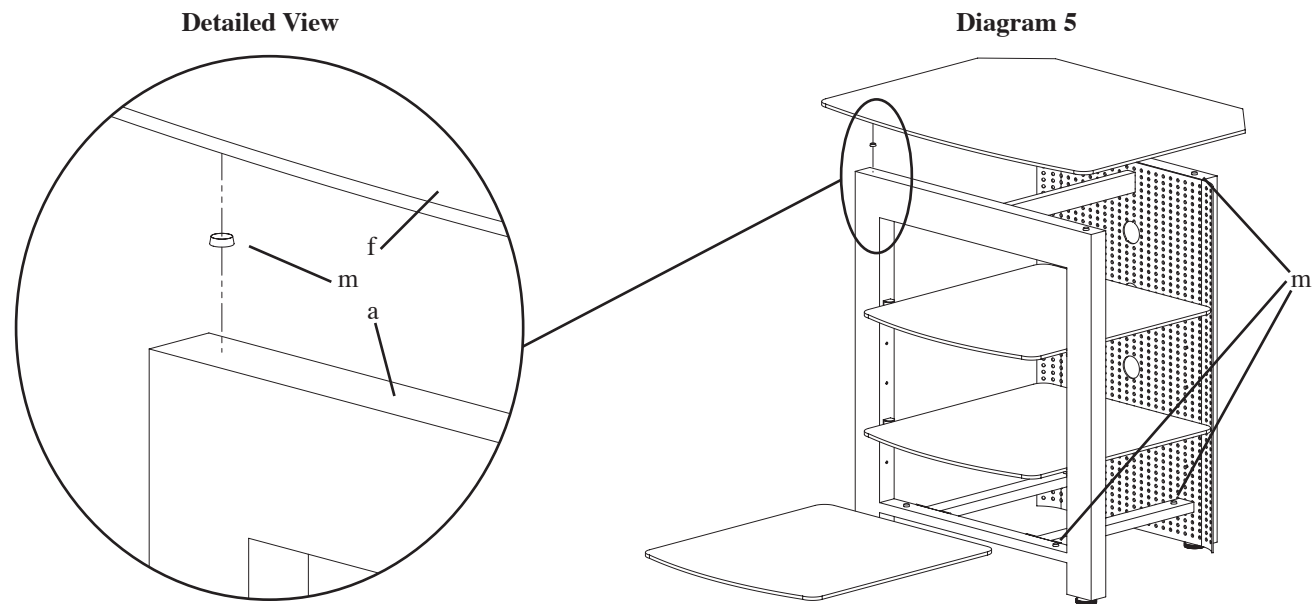
Step 4: Install Middle Glass Shelves:

First, determine the desired height of the Glass Shelves (e). Once the height is determined, insert Shelf Clamps (l) into the sides of the Front Frame (a) as shown in Detailed View A of Diagram 4. Next, insert the Shelf Pins (k) into the holes in the back frame at the corresponding level to the Shelf Clamps. Once the Shelf Clamps and Shelf Pins are installed proceed to slide the Glass Shelves through the Shelf Clamps until the back of the Glass Shelf rests on the Shelf Pins. Once the Shelf is in Place, proceed to tighten the Shelf Retention Bolt in the bottom of the Shelf Clamp with a phillips screw driver until it is secure. Repeat process for the second Glass Shelf.



Step 5: Installing Top and Bottom Glass Shelves

Place Glass Protectors (m) on the top of the Front Frame (a) and Back Frame (b) as shown in Diagram 5. Next, place Glass protectors on the back of the Lower Brace Bars (d) and on the crossbar of the Front Frame. There should be 4 Glass Protectors for the Top Glass Shelf (f) and 4 Glass Protectors for the Bottom Glass Shelf. Proceed to place the Top and Bottom Glass Shelves on the Glass Protectors.

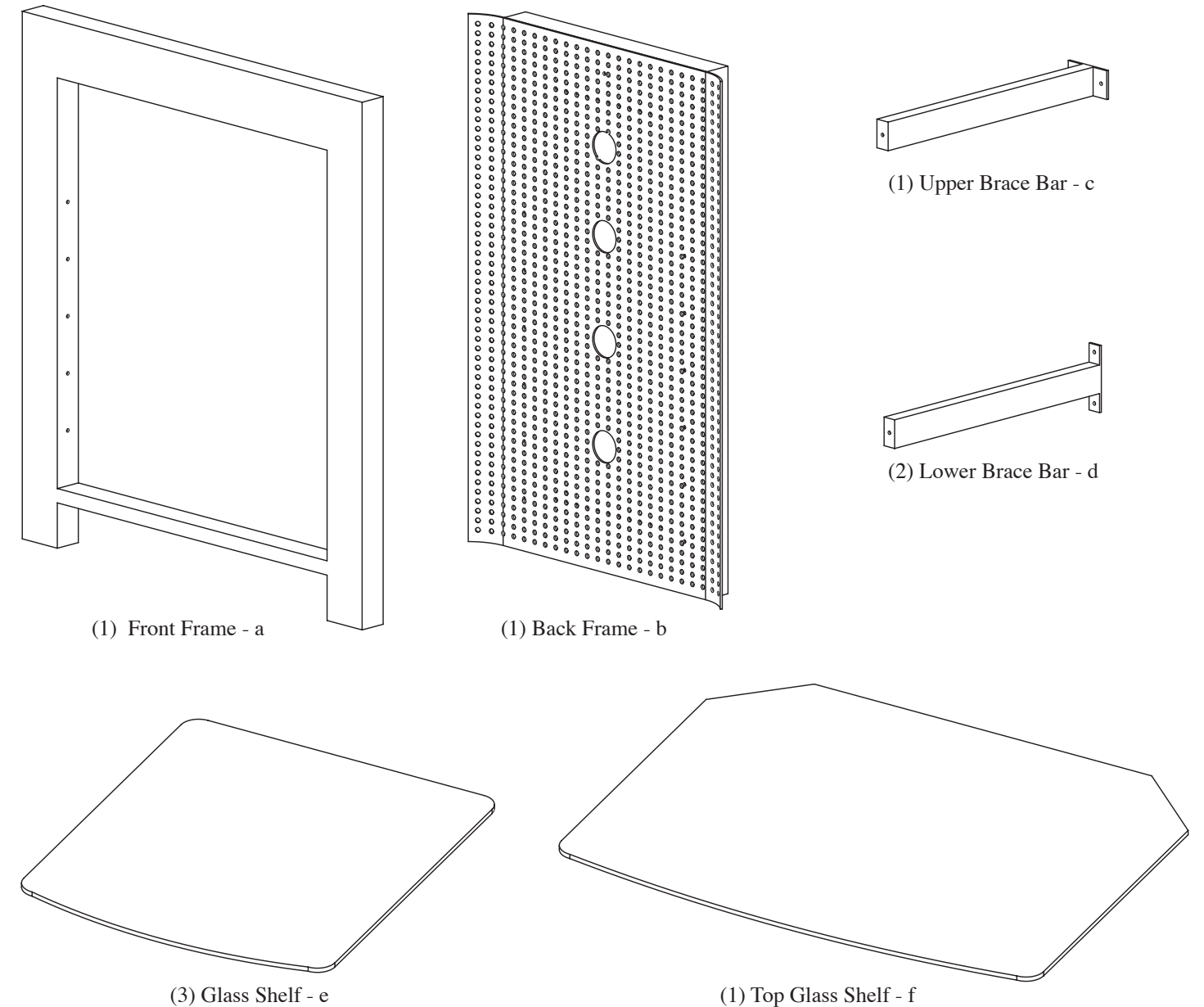


Assembly Instructions for SFA29

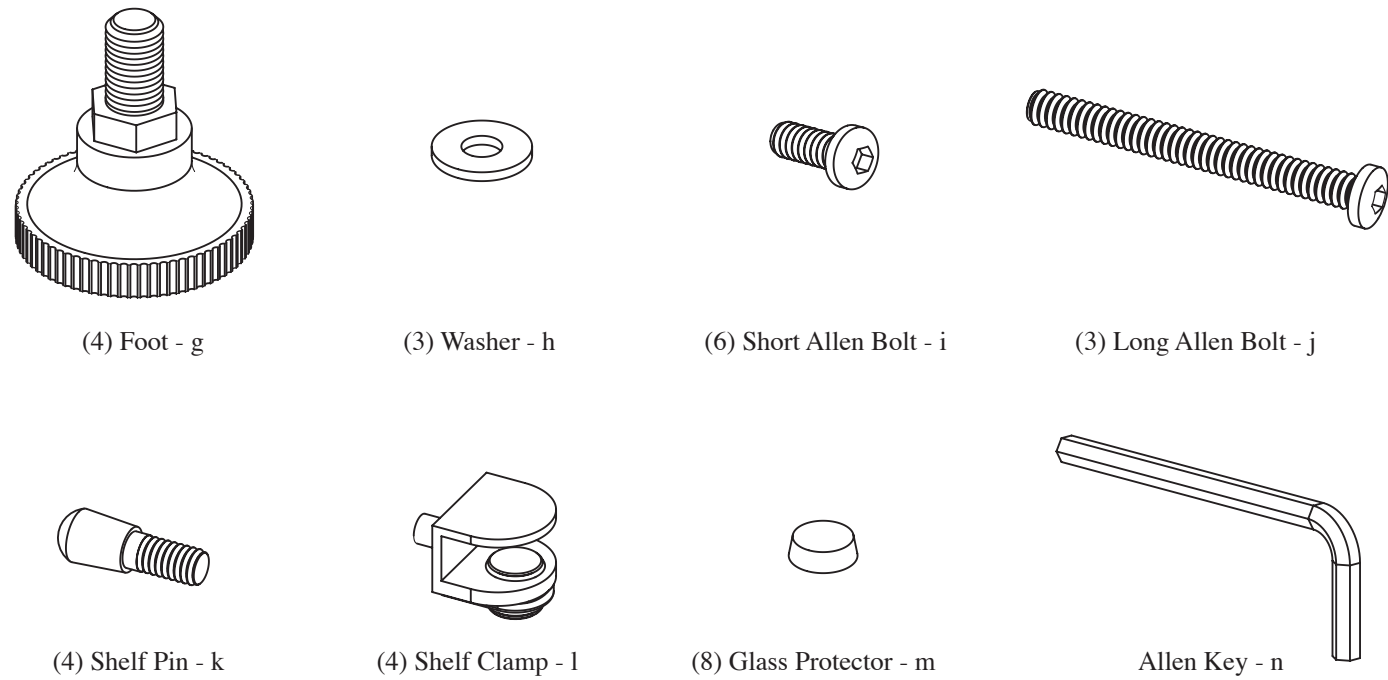
Thank you for choosing the Steel Furniture line from Sanus Systems. If you have any questions regarding this or any other Sanus Systems product, please contact us at 800.359.5520 or visit us at www.sanus.com. Our customer service representatives can assist you quickly with any issues regarding assembly or missing parts. Check carefully to make sure none of the parts are missing or defective. Never use defective parts. Replacement parts for products purchased from an authorized dealer will be shipped directly to you. Please call Sanus Systems before returning products to retail stores.

Required Tools: Phillips screw driver

Parts and Hardware:



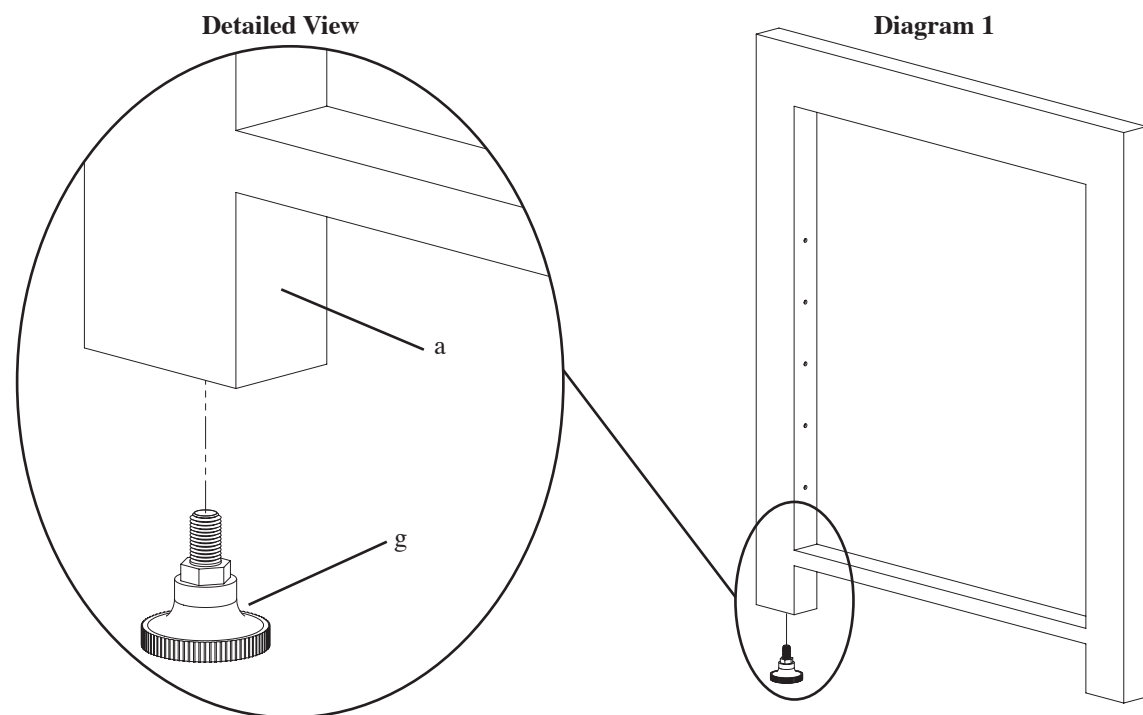
Hardware: Shown at actual size



Step 1: Install Feet

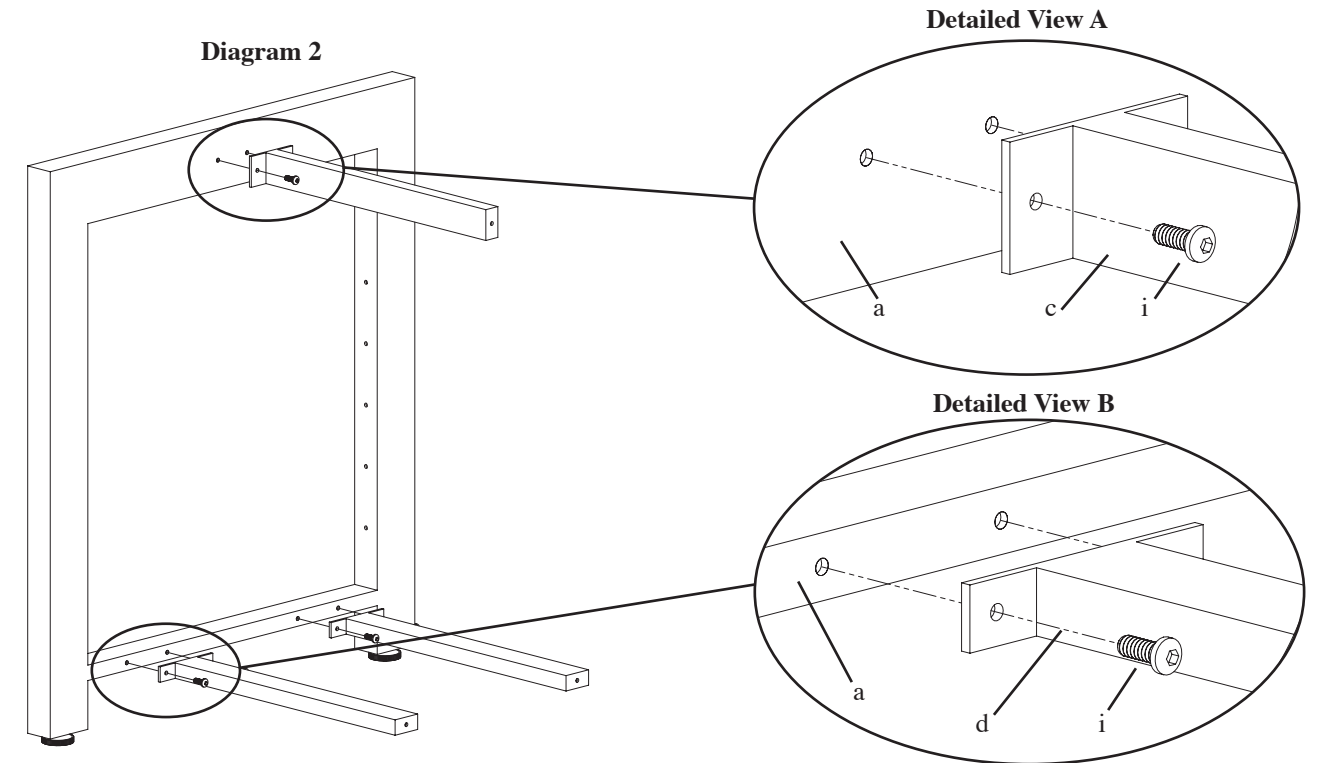
Thread 2 Feet (g) into the bottom of the Front Frame (a) as shown in Diagram 1. Thread the remaining two feet into the bottom of the Back Frame (b). Thread all 4 feet in until they bottom out in the frame.

Note: Once the stand is assembled, the Feet can be adjusted to level the stand if needed



Step 2: Attach Brace Bars to Front Frame

Thread a Short Allen Bolt (i) through each hole in the Upper Brace Bar (c) until the bar is secured to the Front Frame (a). See Detailed View A of Diagram 2 for assistance. Proceed to thread a Short Allen Bolt through each hole in the Lower Brace Bars (d) so each bar is secured to the Front Frame. Do not fully tighten the Short Allen Bolts at this time.



Step 3: Attach Back Frame

Thread a Long Allen Bolt (j) through a Washer (h), the Back Frame (b), and into the back of the Brace Bar (c,d) as seen in Diagram 3. Make sure the stand is square and level. Once everything is positioned correctly, proceed to tighten all of the Long Allen Bolts as well as the Short Allen Bolts (i) from Step 2 with the Allen Key (n) until they are tight.

